

## The Industrial Revolution Begins Section 3

Industrialization	
Benefits	Challenges
<ul style="list-style-type: none"><li>• Created jobs</li><li>• Wealthy middle class</li><li>• Wages rose.</li><li>• Labor unions won right to bargain.</li><li>• Reformers improved working conditions.</li></ul>	<ul style="list-style-type: none"><li>• Crowded cities</li><li>• Pollution</li><li>• Struggle for survival in slums</li><li>• Harsh working conditions in factories and mines</li><li>• Child labor</li></ul>